

Amendments to the Specification:

Kindly amend paragraph 21 as follows.

[0021] According to the method of the present invention, the steel strips are cold rolled 22 in a tandem mill and a temper mill. The tandem mill preferably but not necessarily may be a four-high four stand cold reduction mill with a rolling solution system consisting of three 20,000[0] gallon roll solution supply tanks, filters, and three supply pumps. The tandem mill preferably has an electron bean textured surface which imparts a homogeneous and uniform patterned surface onto the strip. The tandem mill rolls may be texturized using an electron beam. The texture may, but not necessarily, be one of the patterns offered by the Sidstahl Corporation. Sidstahl's publication regarding its Sibetex technology is incorporated by reference herein. The Tandem mill specifications may, but not necessarily, be as follows:

Please delete the table in the beginning of paragraph 22 and replace with the following table.

	RPM	Horsepower	Max. Speed (21.5" rolls)
Stand 1	100/335	3,000	1,755 fpm
Stand 2	150/470	5,000	2,490 fpm
Stand 3	250/700	6,000	3,755 fpm
Stand 4	250/700	6,000	3,848 fmp